



INTERNAL COIL CAP MODIFICATION TERMINAL INSTALLATION INSTRUCTIONS

Part #390800

PARTS INCLUDED:

- 1 - Screw
- 1 - Plastic Tower
- 1 - Nut



Screw

Plastic Tower

Nut

For best results, perform the below operations on a new, OEM replacement distributor cap.

1. Begin by removing the small brass, carbon or aluminum insert as shown in Figure 1 by drilling from the top side of the cap down into the insert with a 5/32" drill bit. The insert should be pushed out as you are drilling.
2. After the insert and all metal shavings have been removed, insert the screw into the previously drilled hole from the bottom as shown in Figure 2.
3. Set the plastic tower on the screw as shown in Figure 3 (widest part touching the distributor cap).
4. Screw the sparkplug nipple firmly on top of the plastic tower.
5. Grind or sand down any part of the screw protruding above the top of the sparkplug nipple.
6. From the bottom side of the cap, fill the cavity surrounding the screw head completely with silicone, being careful not to allow bubbles to form in the silicone.
7. Allow the silicone to dry for at least 24 hours before using the distributor cap.

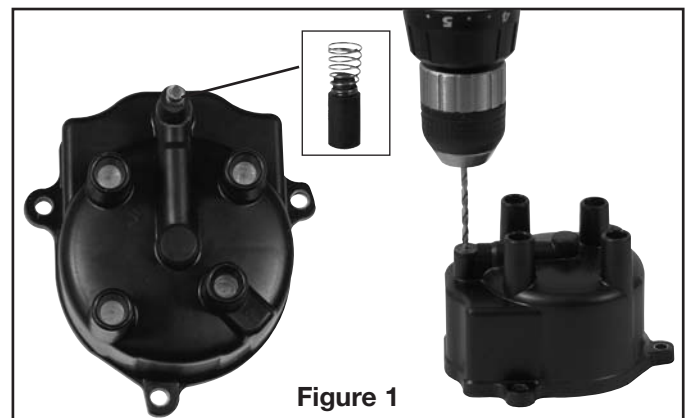


Figure 1



Figure 2

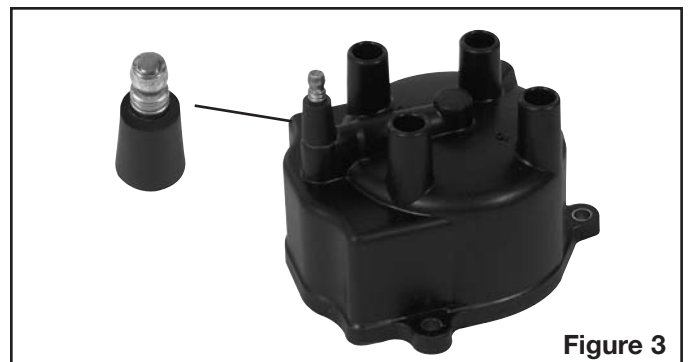


Figure 3



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